



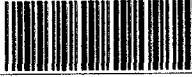








Date: Friday, 8/10/2007 10:30:40 AM
User: Jean-Luc Menard

Process Sheet

Customer : CU-DAR001 Dart Helicopters Services	Drawing Name : GASKET
Job Number : 33868	
Estimate Number : 12789	
P.O. Number :	Part Number : D35531
This Issue : 8/10/2007 S.O. No. :	Drawing Number : D3553 REV A
Prsht Rev. : NC	Project Number : N/A
First Issue : / / Type : SMALL /MED FAB	Drawing Revision : A
Previous Run : 32740	Material :
Written By : <i>JLM 07-08-10</i>	Due Date : 8/17/2007 Qty: <i>52</i> Um: Each
Checked & Approved By :	
Comment : Est Rev:A New Issue 07-03-08 ec	

Additional Product

Job Number:		
Seq. #:	Machine Or Operation:	Description :
1.0	MNEO60S063	NEOPRENE SHEET 0.063
		
Comment: Qty.: 0.1103 sf(s)/Unit Total : 3.8588 sf(s) NEOPRENE SHEET 0.063 <i>B# 105 113 SAN 07/08/12</i>		
2.0	WATER JET	FLOW WATER JET
		
Comment: FLOW WATER JET 1-Cut as per Dwg D3553 Dwg Rev: <i>A</i> Prog Rev: <i>A</i> 2-Deburr if necessary <i>SAN 07/08/12 52</i>		
3.0	QC2	INSPECT PARTS AS THEY COME OFF MACHINE
		
Comment: INSPECT PARTS AS THEY COME OFF MACHINE <i>SAN 07/08/12 52</i>		
4.0	QC8	SECOND CHECK
		
Comment: SECOND CHECK <i>En 07/08/13 52</i> <i>counter</i>		
5.0	PACKAGING 1	PACKAGING RESOURCE #1
		
Comment: PACKAGING RESOURCE #1 Identify and Stock Location: <i>7/8/14 50</i> <i>52X</i>		

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Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

QC21

FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

07.08.14

Job Completion

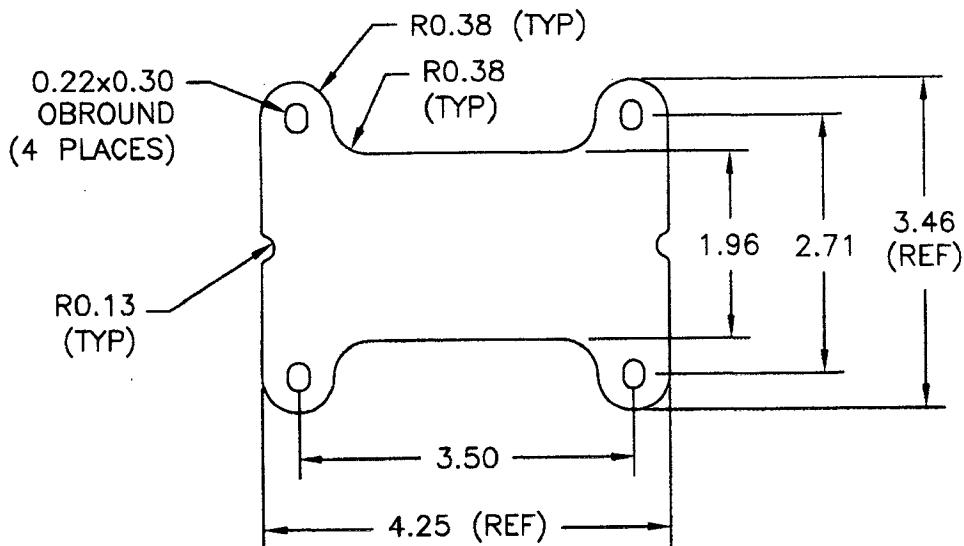


07/08/14

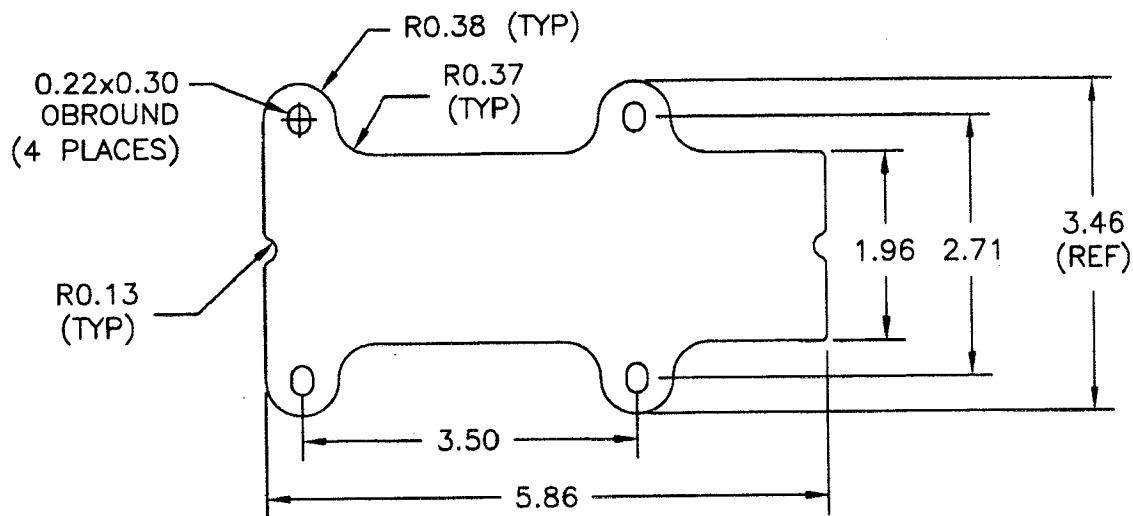


RELEASED
07.02.28 -H

DESIGN	DRAWN BY	DART AEROSPACE USA, INC. PORT HADLOCK, WA		
PH	PH	DRAWING NO.	REV. A	
CHECKED H	APPROVED H	D3553	SHEET 1 OF 1	
DATE 07.01.11	TITLE GASKET		SCALE 1:2	
A	07.01.11	NEW ISSUE		



D3553-1 GASKET



D3553-3 GASKET

D3553-1/-3 GASKET

- 1) MATERIAL: BLACK NEOPRENE SHEET, 1/16 THICK, 60 DUROMETER (REF. DART SPEC M-NE060-S.063)
- 2) FINISH: NONE
- 3) ALL DIMENSIONS ARE IN INCHES
- 4) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
- 5) PART IS SYMMETRICAL ABOUT CENTERLINE

